

COPY



NIPPON KAIJI KYOKAI

Certificate OF TYPE APPROVAL

Approval No. NKY-3288
Certificate No. TA19577E

Article: Welding Consumables for Stainless Steels
Brand: YT-DP8
Applicant: NIPPON STEEL WELDING & ENGINEERING CO., LTD.
Narashino Plant
Narashino, Chiba, Japan
Manufacturer: NIPPON STEEL WELDING & ENGINEERING CO., LTD.
Narashino Plant
Narashino, Chiba, Japan
Grade: KY2209
Welding Process: TIG Welding
Welding Positions and Max. Diameter of Wire / Filler Rod: See Table 1
Current: AC and DCEN
Shielding Gas: Ar

Table 1 Welding Positions and Max. Diameter of Wire / Filler Rod

Butt Weld		Fillet Weld	
Flat:	2.4mm	Flat:	2.4mm
Horizontal:	2.4mm	Horizontal Vertical:	2.4mm
Overhead:	2.4mm	Horizontal:	2.4mm
		Horizontal Overhead:	2.4mm
		Overhead:	2.4mm
Vertical Upward:	2.4mm	Vertical Upward:	2.4mm
Vertical Downward:	2.0mm	Vertical Downward:	2.0mm

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.



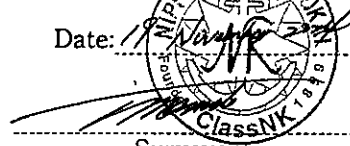







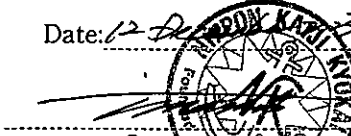

This Certificate will remain in force from 1 April 2019 until 18 February 2020.
Issued at Tokyo on 18 April 2019.


H. Kobayashi
General Manager
Material and Equipment Department



Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

Note: This certificate was rewritten because of change of applicant's name, manufacturer's name and brand name.

<p>The validity of this certificate has been renewed until <u>18 February 2021</u> .</p> <p>Date: <u>18 Mar 2021</u></p> <p> Surveyor </p>	<p>The validity of this certificate has been renewed until <u>18 February 2026</u> .</p> <p>Date: <u>18 Mar 2021</u></p> <p> Surveyor </p>
<p>The validity of this certificate has been renewed until <u>18 Feb. 2022</u> .</p> <p>Date: <u>25 Feb 2021</u></p> <p> Surveyor </p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
<p>The validity of this certificate has been renewed until <u>18 February</u> .</p> <p>Date: <u>18 Feb 2022</u></p> <p> Surveyor </p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
<p>The validity of this certificate has been renewed until <u>18 February 2024</u> .</p> <p>Date: <u>20 Feb 2024</u></p> <p> Surveyor </p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
<p>The validity of this certificate has been renewed until <u>18 February 2025</u> .</p> <p>Date: <u>12 Dec 2023</u></p> <p> Surveyor </p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>